



SK
abrasives

**Tungsten Carbide
Rotary Burrs**

www.skabrasives.com

Fabricating the Future of Metalworking

The All New Range of Metal Working Solutions from SK Abrasives

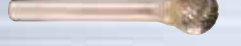
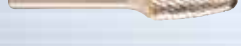
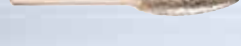
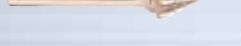
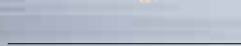
An essential resource of civilizations past, present and the future, metal is one of the most versatile elements ever known. Over the centuries, we have cut, drilled, bent and twisted metal for various purposes.

In recognition of the importance and use of metals across various industrial sectors globally, **SK Grit Industries** is committed to providing its customers with an innovative range of metal working solutions. The SK Abrasives range of rotary burrs are made of high quality tungsten carbide for metalworking to maximizes productivity and reduces cost.

Our carbide burrs come in various shape and sizes for a variety of applications, from simple milling to precision surface angle drilling. The extreme hardness of the tungsten carbide allows the burrs to be used on a comprehensive range of materials from soft non-ferrous materials such as aluminiums and plastic to hardened metals such as brass, cast iron, stainless steel and even titanium.



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Cut Selection Guide

SK Abrasives carbide burrs feature three common cut types for any application. In addition, our carbide burrs also feature an extended variety of special cut types for customized applications.

Standard Cut Types



Cut 6 Double cut for general purpose use. Improves control and reduces chips



Cut 2 Standard cut for general applications



Cut 3 Fast Mill cut for rapid stock removal of softer non-ferrous materials including plastics

Special Cut Types



Cut 1 Coarse cut for metal removal and finishing applications on non-ferrous metal alloys



Cut 4 Fine cut for improved finish on all ferrous metals



Cut 5 Foundry cut for maximum stock removal, rough edges and foundry applications



Cut 8 Diamond cut for hardest materials and best finishes



Cut 9 Chipbreaker cut for fast stock removal. Improves control and surface finish



Cut 10 Fast Mill cut with chipbreaker for rapid stock removal

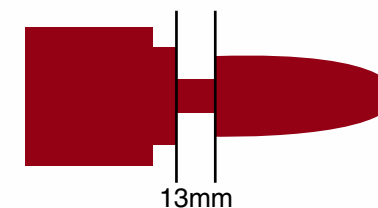
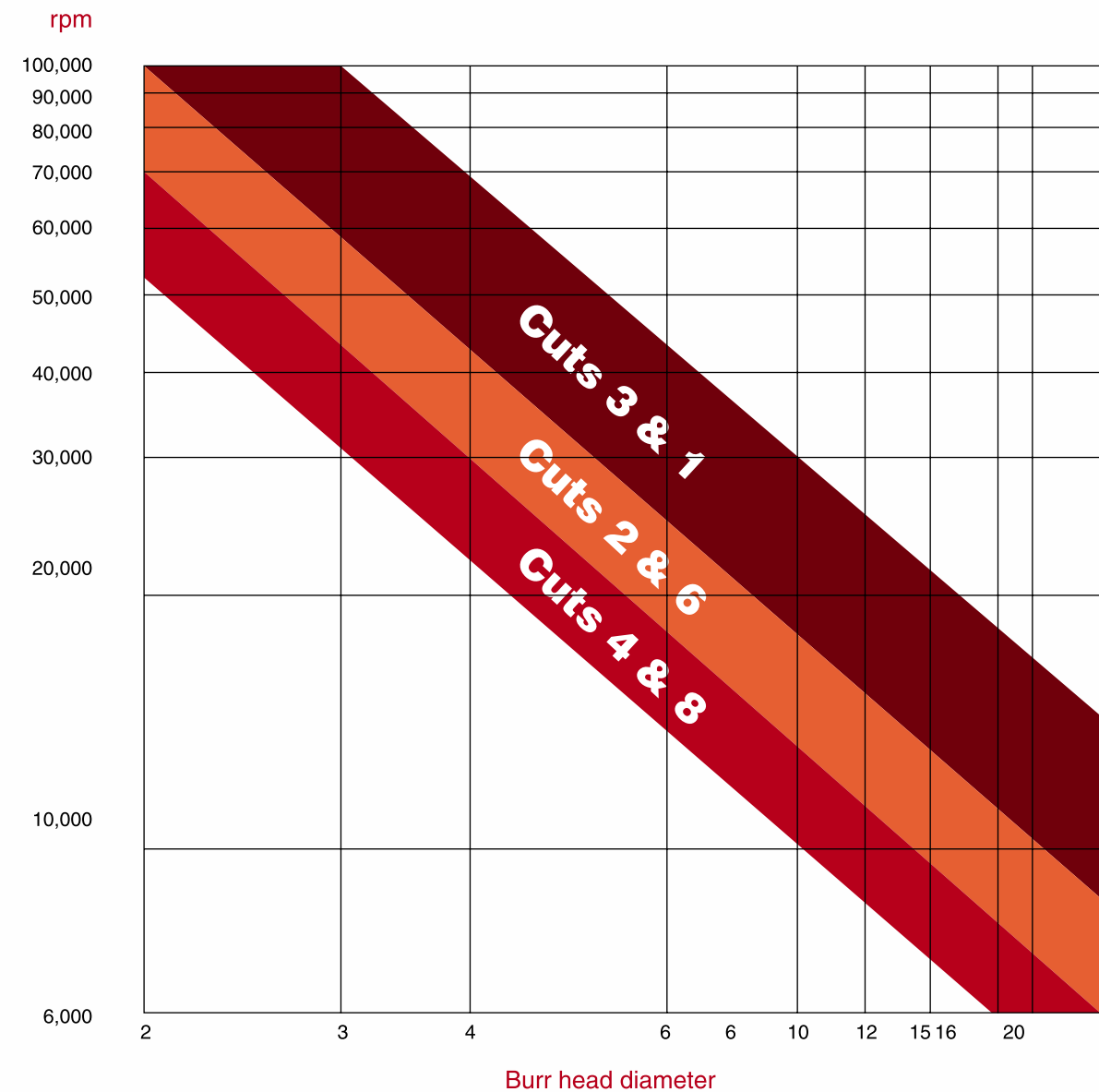
Cut Selection Guide

Material	Standard Cut Types			Special Cut Types					
	Cut 6	Cut 2	Cut 3	Cut 1	Cut 4	Cut 5	Cut 8	Cut 9	Cut 10
Aluminium, Plastic			●						○
Brass, Copper, Cast Iron, Bronze	●	●		○	○	●	○	○	
Unhardened Steel	●	●			○	●	○	○	
Hardened Steels, Stainless Steels, Nimonic Alloys, Titanium	●	●			●	○	●	○	

● Recommended ○ Highly Recommended

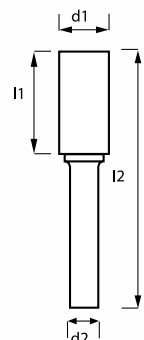
Speed Guide

Recommended Operating Speeds



WARNING: These are recommended speeds for Standard Length Burrs with 13 mm maximum overhang. Long Shank Burrs are generally subject to much lower maximum safe speeds.

Due to the international spread of our customers each of our burrs are listed in 3 shapes. These shapes are equivalent to the UK & European ISO Standard, the USA Standard & the DIN Standard.



Cylinder without Endcut

Shape: A, ZYA, SA

3mm Shank

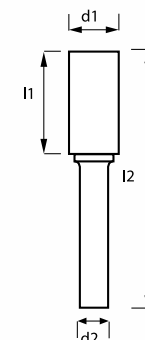
Dimensions - All in mm					Part Numbers		
d1	l1	d2	l2	Type	Cut 2	Cut 6	Cut 3
1.5	6.0	3.0	38.0	Solid	SK31.506-A2	SK31.506-A6	-
2.0	11.0	3.0	38.0	Solid	SK30211-A2	SK30211-A6	-
2.5	12.0	3.0	38.0	Solid	SK32.512-A2	SK32.512-A6	-
3.0	14.0	3.0	38.0	Solid	SK30314-A2	SK30314-A6	SK30314-A3
5.0	12.7	3.0	38.0	Solid	SK30512-A2	SK30512-A6	-
6.3	4.7	3.0	37.0	Brazed	SK30605-A2	SK30605-A6	-
6.3	12.7	3.0	45.0	Brazed	SK30612-A2	SK30612-A6	SK30612-A3

6mm Shank

Dimensions - All in mm					Part Numbers		
d1	l1	d2	l2	Type	Cut 2	Cut 6	Cut 3
3.0	14.0	6.0	50.0	Solid	SK60312-A2	SK60312-A6	-
4.0	14.0	6.0	50.0	Solid	SK60413-A2	SK60413-A6	-
5.0	16.0	6.0	50.0	Solid	SK60516-A2	SK60516-A6	-
6.0	18.0	6.0	50.0	Solid	SK60618-A2	SK60618-A6	SKA60618-A3
6.0	25.0	6.0	50.0	Solid	SK60625-A2	SK60625-A6	-
8.0	19.0	6.0	64.0	Brazed	SK60820-A2	SK60820-A6	SKA60820-A3
9.6	13.5	6.0	59.0	Brazed	SK61014-A2	SK61014-A6	-
9.6	19.0	6.0	64.0	Brazed	SK61020-A2	SK61020-A6	SKA61020-A3
9.6	25.0	6.0	70.0	Brazed	SK61025-A2	SK61025-A6	-
11.0	25.0	6.0	70.0	Brazed	SK61125-A2	SK61125-A6	-
12.7	19.0	6.0	64.0	Brazed	SK61220-A2	SK61220-A6	-
12.7	25.0	6.0	70.0	Brazed	SK61225-A2	SK61225-A6	SKA61225-A3
16.0	25.0	6.0	70.0	Brazed	SK61525-A2	SK61525-A6	SKA61525-A3
19.0	25.0	6.0	70.0	Brazed	SK62025-A2	SK62025-A6	SKA62025-A3
25.0	25.0	6.0	70.0	Brazed	SK62525-A2	SK62525-A6	SKA62525-A3

8mm Shank

Dimensions - All in mm					Part Numbers		
d1	l1	d2	l2	Type	Cut 2	Cut 6	Cut 3
12.7	25.0	8.0	70.0	Brazed	SK81225-A2	SK81225-A6	SKA81225-A3
16.0	25.0	8.0	70.0	Brazed	SK81525-A2	SK81525-A6	SKA81525-A3
19.0	25.0	8.0	70.0	Brazed	SK82025-A2	SK82025-A6	SKA82025-A3
25.0	25.0	8.0	70.0	Brazed	SK82525-A2	SK82525-A6	SKA82525-A3



Cylinder with Endcut

Shape: B, ZYAS, SB

3mm Shank

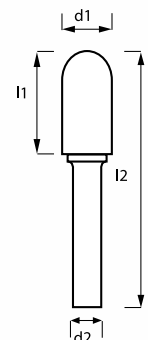
Dimensions - All in mm					Part Numbers		
d1	l1	d2	l2	Type	Cut 2	Cut 6	Cut 3
1.5	6.0	3.0	38.0	Solid	SK31.506-B2	SK31.506-B6	-
2.0	11.0	3.0	38.0	Solid	SK30211-B2	SK30211-B6	-
2.5	12.0	3.0	38.0	Solid	SK32.512-B2	SK32.512-B6	-
3.0	14.0	3.0	38.0	Solid	SK30314-B2	SK30314-B6	SK30314-B3
5.0	12.7	3.0	38.0	Solid	SK30512-B2	SK30512-B6	-
6.3	4.7	3.0	37.0	Brazed	SK30605-B2	SK30605-B6	-
6.3	12.7	3.0	45.0	Brazed	SK30612-B2	SK30612-B6	SK30612-B3

6mm Shank

Dimensions - All in mm					Part Numbers		
d1	l1	d2	l2	Type	Cut 2	Cut 6	Cut 3
3.0	14.0	6.0	50.0	Solid	SK60312-B2	SK60312-B6	-
4.0	14.0	6.0	50.0	Solid	SK60413-B2	SK60413-B6	-
5.0	16.0	6.0	50.0	Solid	SK60516-B2	SK60516-B6	-
6.0	18.0	6.0	50.0	Solid	SK60618-B2	SK60618-B6	SK60618-B3
6.0	25.0	6.0	50.0	Solid	SK60625-B2	SK60625-B6	-
8.0	19.0	6.0	64.0	Brazed	SK60820-B2	SK60820-B6	SK60820-B3
9.6	13.5	6.0	59.0	Brazed	SK61014-B2	SK61014-B6	-
9.6	19.0	6.0	64.0	Brazed	SK61020-B2	SK61020-B6	SK61020-B3
9.6	25.0	6.0	70.0	Brazed	SK61025-B2	SK61025-B6	-
11.0	25.0	6.0	70.0	Brazed	SK61125-B2	SK61125-B6	-
12.7	19.0	6.0	64.0	Brazed	SK61220-B2	SK61220-B6	-
12.7	25.0	6.0	70.0	Brazed	SK61225-B2	SK61225-B6	SK61225-B3
16.0	25.0	6.0	70.0	Brazed	SK61525-B2	SK61525-B6	SK61525-B3
19.0	25.0	6.0	70.0	Brazed	SK62025-B2	SK62025-B6	SK62025-B3
25.0	25.0	6.0	70.0	Brazed	SK62525-B2	SK62525-B6	SK62525-B3

8mm Shank

Dimensions - All in mm					Part Numbers		
d1	l1	d2	l2	Type	Cut 2	Cut 6	Cut 3
12.7	25.0	8.0	70.0	Brazed	SK81225-B2	SK81225-B6	SK81225-B3
16.0	25.0	8.0	70.0	Brazed	SK81525-B2	SK81525-B6	SK81525-B3
19.0	25.0	8.0	70.0	Brazed	SK82025-B2	SK82025-B6	SK82025-B3
25.0	25.0	8.0	70.0	Brazed	SK82525-B2	SK82525-B6	SK82525-B3



Ball Nosed Cylinder

Shape: C, WRC, SC

3mm Shank

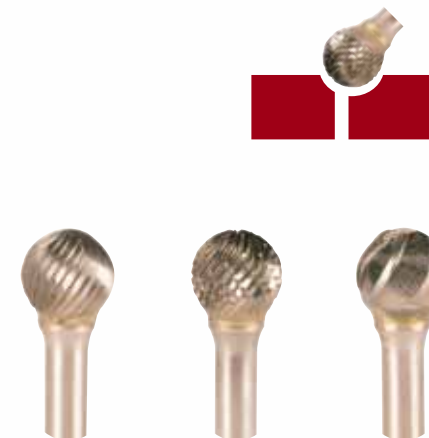
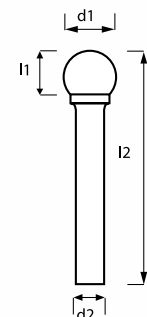
Dimensions - All in mm					Part Numbers		
d1	l1	d2	l2	Type	Cut 2	Cut 6	Cut 3
2.0	11.0	3.0	38.0	Solid	SK30211-C2	SK30211-C6	-
2.5	11.0	3.0	38.0	Solid	SK32.511-C2	SK32.511-C6	-
3.0	14.0	3.0	38.0	Solid	SK30312-C2	SK30312-C6	SK30312-C3
5.0	12.7	3.0	38.0	Solid	SK30512-C2	SK30512-C6	-
6.3	12.7	3.0	45.0	Brazed	SK30612-C2	SK30612-C6	SK30612-C3

6mm Shank

Dimensions - All in mm					Part Numbers		
d1	l1	d2	l2	Type	Cut 2	Cut 6	Cut 3
3.0	14.0	6.0	50.0	Solid	SK60312-C2	SK60312-C6	-
4.0	14.0	6.0	50.0	Solid	SK60413-C2	SK60413-C6	-
5.0	16.0	6.0	50.0	Solid	SK60516-C2	SK60516-C6	-
6.0	18.0	6.0	50.0	Solid	SK60618-C2	SK60618-C6	SK60618-C3
6.0	25.0	6.0	50.0	Solid	SK60625-C2	SK60625-C6	-
8.0	19.0	6.0	64.0	Brazed	SK60820-C2	SK60820-C6	SK60820-C3
9.6	19.0	6.0	64.0	Brazed	SK61020-C2	SK61020-C6	SK61020-C3
9.6	25.0	6.0	70.0	Brazed	SK61025-C2	SK61025-C6	-
11.0	25.0	6.0	70.0	Brazed	SK61125-C2	SK61125-C6	-
12.0	10.0	6.0	54.0	Brazed	SK61210-C2	SK61210-C6	-
12.7	19.0	6.0	64.0	Brazed	SK61220-C2	SK61220-C6	SK61220-C3
12.7	25.0	6.0	70.0	Brazed	SK61225-C2	SK61225-C6	SK61225-C3
16.0	25.0	6.0	70.0	Brazed	SK61525-C2	SK61525-C6	SK61525-C3
19.0	25.0	6.0	70.0	Brazed	SK62025-C2	SK62025-C6	SK62025-C3
25.0	25.0	6.0	70.0	Brazed	SK62525-C2	SK62525-C6	-

8mm Shank

Dimensions - All in mm					Part Numbers		
d1	l1	d2	l2	Type	Cut 2	Cut 6	Cut 3
12.7	25.0	8.0	70.0	Brazed	SKC81225-C2	SKC81225-C6	SKC81225-C3
16.0	25.0	8.0	70.0	Brazed	SKC81525-C2	SKC81525-C6	SKC81525-C3
19.0	25.0	8.0	70.0	Brazed	SKC82025-C2	SKC82025-C6	SKC82025-C3
25.0	25.0	8.0	70.0	Brazed	SKC82525-C2	SKC82525-C6	-



Ball

Shape: D, KUD, SD

3mm Shank

Dimensions - All in mm					Part Numbers		
d1	l1	d2	l2	Type	Cut 2	Cut 6	Cut 3
2.0	1.8	3.0	38.0	Solid	SK30202-D2	SK30202-D6	-
2.5	2.3	3.0	38.0	Solid	SK32.52.5-D2	SK32.52.5-D6	-
3.0	2.5	3.0	38.0	Solid	SK30303-D2	SK30303-D6	SK30303-D3
4.0	3.4	3.0	38.0	Solid	SK30404-D2	SK30404-D6	SK30404-D3
5.0	4.7	3.0	38.0	Solid	SK30505-D2	SK30505-D6	-
6.3	5.0	3.0	38.0	Brazed	SK30606-D2	SK30606-D6	SK30606-D3

6mm Shank

Dimensions - All in mm					Part Numbers		
d1	l1	d2	l2	Type	Cut 2	Cut 6	Cut 3
3.0	2.5	6.0	50.0	Solid	SK60303-D2	SK60303-D6	-
4.0	3.0	6.0	50.0	Solid	SK60404-D2	SK60404-D6	-
5.0	4.0	6.0	50.0	Solid	SK60505-D2	SK60505-D6	-
6.0	4.7	6.0	50.0	Solid	SK60606-D2	SK60606-D6	SK60606-D3
8.0	6.0	6.0	52.0	Brazed	SK60808-D2	SK60808-D6	SK60808-D3
9.6	8.0	6.0	54.0	Brazed	SK61010-D2	SK61010-D6	SK61010-D3
11.0	9.5	6.0	55.0	Brazed	SK61111-D2	SK61111-D6	-
12.7	11.0	6.0	56.0	Brazed	SK61212-D2	SK61212-D6	SK61212-D3
16.0	14.0	6.0	59.0	Brazed	SK61515-D2	SK61515-D6	SK61515-D3
19.0	16.5	6.0	62.0	Brazed	SK62020-D2	SK62020-D6	SK62020-D3
25.0	22.0	6.0	67.0	Brazed	SK62525-D2	SK62525-D6	SK62525-D3

8mm Shank

Dimensions - All in mm					Part Numbers		
d1	l1	d2	l2	Type	Cut 2	Cut 6	Cut 3
12.7	11.0	8.0	56.0	Brazed	SK81212-D2	SK81212-D6	SK81212-D3
16.0	14.0	8.0	59.0	Brazed	SK81515-D2	SK81515-D6	SK81515-D3
19.0	16.5	8.0	62.0	Brazed	SK82020-D2	SK82020-D6	SK82020-D3
25.0	22.0	8.0	67.0	Brazed	SK82525-D2	SK82525-D6	SK82525-D3



Oval

Shape: E, TRE, SE

3mm Shank

Dimensions - All in mm					Part Numbers		
d1	l1	d2	l2	Type	Cut 2	Cut 6	Cut 3
3.0	6.0	3.0	38.0	Solid	SK30306-E2	SK30306-E6	SK30306-E3
5.0	8.0	3.0	38.0	Solid	SK30508-E2	SK30508-E6	-
6.3	9.5	3.0	42.0	Brazed	SK30610-E2	SK30610-E6	SK30610-E3

6mm Shank

Dimensions - All in mm					Part Numbers		
d1	l1	d2	l2	Type	Cut 2	Cut 6	Cut 3
6.0	10.0	6.0	50.0	Solid	SK60610-E2	SK60610-E6	SK60610-E3
8.0	15.0	6.0	60.0	Brazed	SK60815-E2	SK60815-E6	SK60815-E3
9.6	16.0	6.0	60.0	Brazed	SK61015-E2	SK61015-E6	SK61015-E3
12.7	22.0	6.0	67.0	Brazed	SK61220-E2	SK61220-E6	SK61220-E3
16.0	25.0	6.0	70.0	Brazed	SK61525-E2	SK61525-E6	SK61525-E3
19.0	25.0	6.0	70.0	Brazed	SK62025-E2	SK62025-E6	SK62025-E3

8mm Shank

Dimensions - All in mm					Part Numbers		
d1	l1	d2	l2	Type	Cut 2	Cut 6	Cut 3
12.7	22.0	8.0	67.0	Brazed	SK81220-E2	SK81220-E6	SK81220-E3
16.0	25.0	8.0	70.0	Brazed	SK81525-E2	SK81525-E6	SK81525-E3
19.0	25.0	8.0	70.0	Brazed	SK82025-E2	SK82025-E6	SK82025-E3



Ball Nosed Tree

Shape: F, RBF, SF

3mm Shank

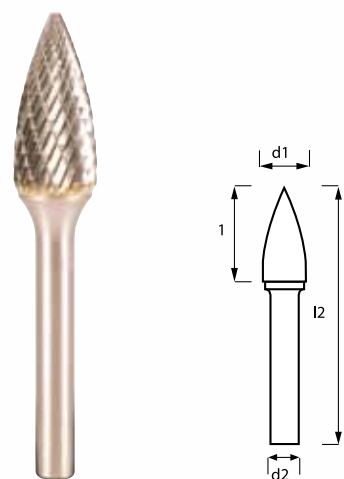
Dimensions - All in mm					Part Numbers		
d1	l1	d2	l2	Type	Cut 2	Cut 6	Cut 3
3.0	6.0	3.0	38.0	Solid	SK30306-F2	SK30306-F6	-
3.0	8.0	3.0	38.0	Solid	SK30308-F2	SK30308-F6	-
3.0	14.0	3.0	38.0	Solid	SK30312-F2	SK30312-F6	SK30312-F3
5.0	12.7	3.0	38.0	Solid	SK30512-F2	SK30512-F6	-
6.3	12.7	3.0	45.0	Brazed	SK30612-F2	SK30612-F6	SK30612-F3

6mm Shank

Dimensions - All in mm					Part Numbers		
d1	l1	d2	l2	Type	Cut 2	Cut 6	Cut 3
6.0	18.0	6.0	50.0	Solid	SK60618-F2	SK60618-F6	SK60618-F3
8.0	20.0	6.0	65.0	Brazed	SK60820-F2	SK60820-F6	SK60820-F3
9.6	19.0	6.0	64.0	Brazed	SK61020-F2	SK61020-F6	SK61020-F3
11.0	25.0	6.0	70.0	Brazed	SK61125-F2	SK61125-F6	-
12.7	19.0	6.0	64.0	Brazed	SK61220-F2	SK61220-F6	-
12.7	25.0	6.0	70.0	Brazed	SK61225-F2	SK61225-F6	SK61225-F3
16.0	25.0	6.0	70.0	Brazed	SK61525-F2	SK61525-F6	SK61525-F3
16.0	30.0	6.0	75.0	Brazed	SK61530-F2	SK61530-F6	-
19.0	25.0	6.0	70.0	Brazed	SK62025-F2	SK62025-F6	SK62025-F3
19.0	32.0	6.0	77.0	Brazed	SK62032-F2	SK62032-F6	SK62032-F3
19.0	38.0	6.0	83.0	Brazed	SK62038-F2	SK62038-F6	SK62038-F3

8mm Shank

Dimensions - All in mm					Part Numbers		
d1	l1	d2	l2	Type	Cut 2	Cut 6	Cut 3
12.7	25.0	8.0	70.0	Brazed	SK81225-F2	SK81225-F6	SK81225-F3
16.0	25.0	8.0	70.0	Brazed	SK81525-F2	SK81525-F6	SK81525-F3
19.0	25.0	8.0	70.0	Brazed	SK82025-F2	SK82025-F6	SK82025-F3
19.0	32.0	8.0	77.0	Brazed	SK82032-F2	SK82032-F6	SK82032-F3
19.0	38.0	8.0	83.0	Brazed	SK82038-F2	SK82038-F6	SK82038-F3



Pointed Tree

Shape: G, SPG, SG

3mm Shank

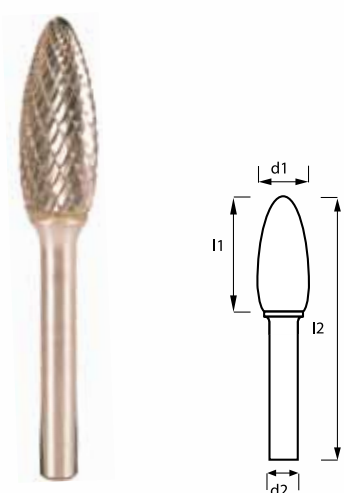
Dimensions - All in mm					Part Numbers		
d1	l1	d2	l2	Type	Cut 2	Cut 6	Cut 3
3.0	6.0	3.0	38.0	Solid	SK30306-G2	SK30306-G6	-
3.0	10.0	3.0	38.0	Solid	SK30310-G2	SK30310-G6	-
3.0	14.0	3.0	38.0	Solid	SK30312-G2	SK30312-G6	SK30312-G3
5.0	12.7	3.0	38.0	Solid	SK30512-G2	SK30512-G6	-
6.3	12.7	3.0	45.0	Brazed	SK30612-G2	SK30612-G6	SK30612-G3

6mm Shank

Dimensions - All in mm					Part Numbers		
d1	l1	d2	l2	Type	Cut 2	Cut 6	Cut 3
6.0	18.0	6.0	50.0	Solid	SK60618-G2	SK60618-G6	SK60618-G3
8.0	19.0	6.0	64.0	Brazed	SK60820-G2	SK60820-G6	SK60820-G3
9.6	19.0	6.0	64.0	Brazed	SK61020-G2	SK61020-G6	SK61020-G3
12.7	19.0	6.0	64.0	Brazed	SK61220-G2	SK61220-G6	-
12.7	25.0	6.0	70.0	Brazed	SK61225-G2	SK61225-G6	SK61225-G3
12.7	30.0	6.0	75.0	Brazed	SK61230-G2	SK61230-G6	-
16.0	25.0	6.0	70.0	Brazed	SK61525-G2	SK61525-G6	SK61525-G3
16.0	30.0	6.0	75.0	Brazed	SK61530-G2	SK61530-G6	-
19.0	25.0	6.0	70.0	Brazed	SK62025-G2	SK62025-G6	-
19.0	38.0	6.0	83.0	Brazed	SK62038-G2	SK62038-G6	-

8mm Shank

Dimensions - All in mm					Part Numbers		
d1	l1	d2	l2	Type	Cut 2	Cut 6	Cut 3
12.7	25.0	8.0	70.0	Brazed	SK81225-G2	SK81225-G6	SK81225-G3
12.7	30.0	8.0	75.0	Brazed	SK81230-G2	SK81230-G6	-
16.0	25.0	8.0	70.0	Brazed	SK81525-G2	SK81525-G6	SK81525-G3
16.0	30.0	8.0	75.0	Brazed	SK81530-G2	SK81530-G6	-
19.0	25.0	8.0	70.0	Brazed	SK82025-G2	SK82025-G6	-
19.0	38.0	8.0	83.0	Brazed	SK82038-G2	SK82038-G6	-



Flame

Shape: H, SH

3mm Shank

Dimensions - All in mm					Part Numbers		
d1	l1	d2	l2	Type	Cut 2	Cut 6	Cut 3
3.0	6.0	3.0	38.0	Solid	SK30306-H2	SK30306-H6	-
5.0	9.5	3.0	38.0	Solid	SK30510-H2	SK30510-H6	-
6.0	10.0	3.0	43.0	Brazed	SK30612-H2	SK30612-H6	-

6mm Shank

Dimensions - All in mm					Part Numbers		
d1	l1	d2	l2	Type	Cut 2	Cut 6	Cut 3
6.0	14.0	6.0	50.0	Solid	SK60614-H2	SK60614-H6	-
8.0	19.0	6.0	64.0	Brazed	SK60820-H2	SK60820-H6	SK60820-H3
9.6	19.0	6.0	65.0	Brazed	SK61020-H2	SK61020-H6	SK61020-H3
12.7	32.0	6.0	77.0	Brazed	SK61232-H2	SK61232-H6	SK61232-H3
16.0	36.0	6.0	81.0	Brazed	SK61535-H2	SK61535-H6	SK61535-H3
19.0	41.0	6.0	86.0	Brazed	SK62042-H2	SK62042-H6	-

8mm Shank

Dimensions - All in mm					Part Numbers		
d1	l1	d2	l2	Type	Cut 2	Cut 6	Cut 3
12.7	32.0	8.0	77.0	Brazed	SK81232-H2	SK81232-H6	-
16.0	36.0	8.0	81.0	Brazed	SK81535-H2	SK81535-H6	-
19.0	41.0	8.0	86.0	Brazed	SK82042-H2	SK82042-H6	-



60° Countersink

Shape: J, KSJ, SJ

3mm Shank

Dimensions - All in mm					Part Numbers	
d1	l1	d2	l2	Type	Cut 2	Cut 6
3.0	2.5	3.0	38.0	Solid	SK30303-J2	SK30303-J6

6mm Shank

Dimensions - All in mm					Part Numbers	
d1	l1	d2	l2	Type	Cut 2	Cut 6
6.0	4.0	6.0	50.0	Solid	SK60606-J2	SK60606-J6
9.6	8.0	6.0	56.0	Brazed	SK61008-J2	SK61008-J6
12.7	11.0	6.0	59.0	Brazed	SK61210-J2	SK61210-J6
16.0	14.5	6.0	63.0	Brazed	SK61512-J2	SK61512-J6
19.0	17.5	6.0	65.0	Brazed	SK62018-J2	SK62018-J6
25.0	24.5	6.0	70.0	Brazed	SK62520-J2	SK62520-J6

8mm Shank

Dimensions - All in mm					Part Numbers	
d1	l1	d2	l2	Type	Cut 2	Cut 6
12.7	11.0	8.0	59.0	Brazed	SK81210-J2	SK81210-J6
16.0	14.5	8.0	63.0	Brazed	SK81512-J2	SK81512-J6
19.0	17.5	8.0	65.0	Brazed	SK82018-J2	SK82018-J6
25.0	24.5	8.0	70.0	Brazed	SK82520-J2	SK82520-J6



3mm Shank



90° Countersink

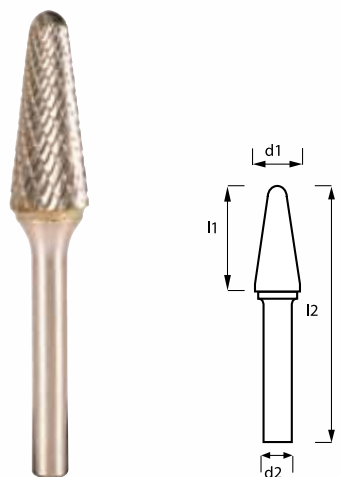
Shape: K, KSK, SK

6mm Shank

Dimensions - All in mm					Part Numbers	
d1	l1	d2	l2	Type	Cut 2	Cut 6
6.0	3.0	6.0	50.0	Solid	SK60603-K2	SK60603-K6
9.6	4.7	6.0	53.0	Brazed	SK61004-K2	SK61004-K6
12.7	6.3	6.0	55.0	Brazed	SK61206-K2	SK61206-K6
16.0	8.0	6.0	57.0	Brazed	SK61508-K2	SK61508-K6
19.0	9.5	6.0	59.0	Brazed	SK62012-K2	SK62012-K6
25.0	12.7	6.0	61.0	Brazed	SK62512-K2	SK62512-K6

8mm Shank

Dimensions - All in mm					Part Numbers	
d1	l1	d2	l2	Type	Cut 2	Cut 6
12.7	6.3	8.0	55.0	Brazed	SK81206-K2	SK81206-K6
16.0	8.0	8.0	57.0	Brazed	SK81508-K2	SK81508-K6
19.0	9.5	8.0	59.0	Brazed	SK82012-K2	SK82012-K6
25.0	12.7	8.0	61.0	Brazed	SK82512-K2	SK82512-K6



Ball Nose Cone

Shape: L, KEL, SL

3mm Shank

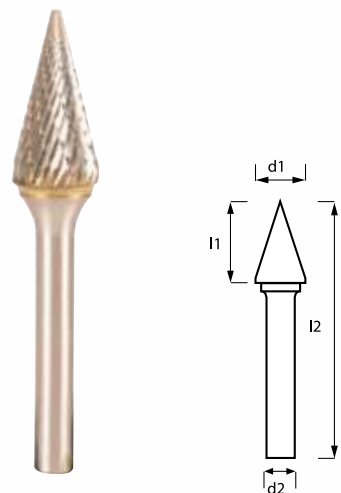
Dimensions - All in mm						Part Numbers		
d1	l1	d2	l2	Type	Angle	Cut 2	Cut 6	Cut 3
3.0	10.0	3.0	38.0	Solid	10°	SK30310-L2	SK30310-L6	-
3.0	14.0	3.0	38.0	Solid	8°	SK30312-L2	SK30312-L6	SK30312-L3
5.0	12.7	3.0	38.0	Solid	14°	SK30512-L2	SK30512-L6	-
6.3	15.8	3.0	48.0	Brazed	22°	SK30612-L2	SK30612-L6	SK30612-L3

6mm Shank

Dimensions - All in mm						Part Numbers		
d1	l1	d2	l2	Type	Angle	Cut 2	Cut 6	Cut 3
6.0	18.0	6.0	50.0	Solid	14°	SK60618-L2	SK60618-L6	SK60618-L3
8.0	25.4	6.0	70.0	Brazed	14°	SK60822-L2	SK60822-L6	SK60822-L3
10.0	20.0	6.0	65.0	Brazed	14°	SK61020-L2	SK61020-L6	SK61020-L3
9.6	30.0	6.0	76.0	Brazed	14°	SK61026-L2	SK61026-L6	SK61026-L3
12.0	25.0	6.0	70.0	Brazed	14°	SK61225-L2	SK61225-L6	-
12.7	32.0	6.0	77.0	Brazed	14°	SK61228-L2	SK61228-L6	SK61228-L3
16.0	33.0	6.0	78.0	Brazed	14°	SK61533-L2	SK61533-L6	SK61533-L3
19.0	41.0	6.0	86.0	Brazed	14°	SK62038-L2	SK62038-L6	-

8mm Shank

Dimensions - All in mm						Part Numbers		
d1	l1	d2	l2	Type	Angle	Cut 2	Cut 6	Cut 3
12.7	32.0	8.0	77.0	Brazed	14°	SK81228-L2	SK81228-L6	SK81228-L3
16.0	33.0	8.0	78.0	Brazed	14°	SK81533-L2	SK81533-L6	SK81533-L3
19.0	41.0	8.0	86.0	Brazed	14°	SK82038-L2	SK82038-L6	-



Cone

Shape: M, SKM, SM

3mm Shank

Dimensions - All in mm						Part Numbers		
d1	l1	d2	l2	Type	Angle	Cut 2	Cut 6	Cut 3
3.0	8.0	3.0	38.0	Solid	18°	SK30308-M2	SK30308-M6	-
3.0	11.0	3.0	38.0	Solid	14°	SK30311-M2	SK30311-M6	SK30311-M3
3.0	15.0	3.0	38.0	Solid	10°	SK30315-M2	SK30315-M6	-
6.3	12.7	3.0	49.0	Brazed	22°	SK30612-M2	SK30612-M6	SK30612-M3

6mm Shank

Dimensions - All in mm						Part Numbers		
d1	l1	d2	l2	Type	Angle	Cut 2	Cut 6	Cut 3
6.0	12.7	6.0	50.0	Solid	20°	SK60612-M2	SK60612-M6	-
6.0	20.0	6.0	50.0	Solid	14°	SK60620-M2	SK60620-M6	SK60620-M3
6.0	25.0	6.0	50.0	Solid	10°	SK60625-M2	SK60625-M6	-
8.0	18.0	6.0	64.0	Brazed	22°	SK60818-M2	SK60818-M6	-
9.6	16.0	6.0	64.0	Brazed	28°	SK61020-M2	SK61020-M6	SK61020-M3
12.7	22.0	6.0	71.0	Brazed	28°	SK61222-M2	SK61222-M6	SK61222-M3
16.0	25.0	6.0	71.0	Brazed	31°	SK61525-M2	SK61525-M6	-

8mm Shank

Dimensions - All in mm						Part Numbers		
d1	l1	d2	l2	Type	Angle	Cut 2	Cut 6	Cut 3
12.7	22.0	8.0	71.0	Brazed	28°	SK81222-M2	SK81222-M6	-
16.0	25.0	8.0	71.0	Brazed	31°	SK81525-M2	SK81525-M6	-



Inverted Cone

Shape: N, WKN, SN

3mm Shank

Dimensions - All in mm						Part Numbers	
d1	l1	d2	l2	Type	Angle	Cut 2	Cut 6
3.0	4.0	3.0	38.0	Solid	10°	SK30304-N2	SK30304-N6
3.0	4.0	3.0	38.0	Solid	10°	SK30304-N2E*	SK30304-N6E*
6.3	6.0	3.0	39.0	Brazed	12°	SK30606-N2	SK30606-N6
6.3	6.4	3.0	39.0	Brazed	12°	SK30606-N2E*	SK30606-N6E*

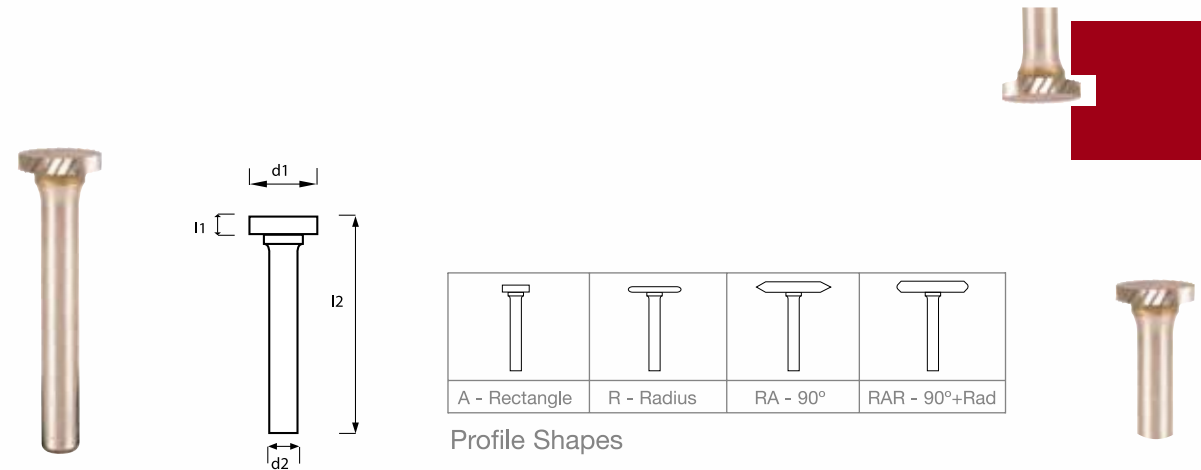
* Inverted Cone with Endcut

6mm Shank

Dimensions - All in mm						Part Numbers	
d1	l1	d2	l2	Type	Angle	Cut 2	Cut 6
6.0	8.0	6.0	50.0	Solid	10°	SK60606-N2	SK60606-N6
9.6	9.5	6.0	55.0	Brazed	16°	SK61010-N2	SK61010-N6
12.7	12.7	6.0	58.0	Brazed	28°	SK61212-N2	SK61212-N6
16.0	19.0	6.0	64.0	Brazed	18°	SK61520-N2	SK61520-N6
19.0	16.0	6.0	61.0	Brazed	30°	SK62015-N2	SK62015-N6

8mm Shank

Dimensions - All in mm						Part Numbers	
d1	l1	d2	l2	Type	Angle	Cut 2	Cut 6
12.7	12.7	8.0	58.0	Brazed	28°	SK81212-N2	SK81212-N6
16.0	19.0	8.0	64.0	Brazed	18°	SK81520-N2	SK81520-N6
19.0	16.0	8.0	61.0	Brazed	30°	SK82015-N2	SK82015-N6



Rim Shape

3mm Shank

Dimensions - All in mm					Part Numbers
d1	l1	d2	l2	Type	Cut 2
10.0	1.6	3.0	34.0	A	SK3101.6-2A

6mm Shank

Dimensions - All in mm					Part Numbers
d1	l1	d2	l2	Type	Cut 2
12	2.6	6.0	48.0	A	SK6122.6-2A
25.0	3.2	6.0	48.0	RAR	SK62503-2RAR
25.0	5.5	6.0	50.0	RA	SK62505-2RA
25.0	6.3	6.0	51.0	R	SK62506-2R
38.0	6.1	6.0	51.0	RAR	SK63806-2RAR

8mm Shank

Dimensions - All in mm					Part Numbers
d1	l1	d2	l2	Type	Cut 2
25	3.2	8.0	48.0	RAR	SK82503-2RAR
25.0	5.5	8.0	50.0	RA	SK82505-2RA
25.0	6.3	8.0	51.0	R	SK82506-2R
38.0	6.1	8.0	51.0	RAR	SK83806-2RAR

Cylinder without Endcut - Shape A, ZYA, SA



Dimensions - All in mm					Part Numbers		
d1	l1	d2	l2	Type	Cut 2	Cut 6	Cut 3
1.5	6.0	3.0	38.0	Solid	SK31.506-A2	SK31.506-A6	-
2.0	11.0	3.0	38.0	Solid	SK30211-A2	SK30211-A6	-
2.5	12.0	3.0	38.0	Solid	SK32.512-A2	SK32.512-A6	-
3.0	14.0	3.0	38.0	Solid	SK30314-A2	SK30314-A6	SK30314-A3
5.0	12.7	3.0	38.0	Solid	SK30512-A2	SK30512-A6	-
6.3	4.7	3.0	37.0	Brazed	SK30605-A2	SK30605-A6	-
6.3	12.7	3.0	45.0	Brazed	SK30612-A2	SK30612-A6	SK30612-A3

Cylinder with Endcut - Shape B, ZYAS, SB



Dimensions - All in mm					Part Numbers		
d1	l1	d2	l2	Type	Cut 2	Cut 6	Cut 3
1.5	6.0	3.0	38.0	Solid	SK31.506-B2	SK31.506-B6	-
2.0	11.0	3.0	38.0	Solid	SK30211-B2	SK30211-B6	-
2.5	12.0	3.0	38.0	Solid	SK32.512-B2	SK32.512-B6	-
3.0	14.0	3.0	38.0	Solid	SK30314-B2	SK30314-B6	SK30314-B3
5.0	12.7	3.0	38.0	Solid	SK30512-B2	SK30512-B6	-
6.3	4.7	3.0	37.0	Brazed	SK30605-B2	SK30605-B6	-
6.3	12.7	3.0	45.0	Brazed	SK30612-B2	SK30612-B6	SK30612-B3

Ball Nosed Cylinder - Shape C, WRC, SC



Dimensions - All in mm					Part Numbers		
d1	l1	d2	l2	Type	Cut 2	Cut 6	Cut 3
2.0	11.0	3.0	38.0	Solid	SK30211-C2	SK30211-C6	-
2.5	11.0	3.0	38.0	Solid	SK32.511-C2	SK32.511-C6	-
3.0	14.0	3.0	38.0	Solid	SK30312-C2	SK30312-C6	SK30312-C3
5.0	12.7	3.0	38.0	Solid	SK30512-C2	SK30512-C6	-
6.3	12.7	3.0	45.0	Brazed	SK30612-C2	SK30612-C6	SK30612-C3

Ball - Shape D, KUD, SD



Dimensions - All in mm					Part Numbers		
d1	l1	d2	l2	Type	Cut 2	Cut 6	Cut 3
2.0	1.8	3.0	38.0	Solid	SK30202-D2	SK30202-D6	-
2.5	2.3	3.0	38.0	Solid	SK32.52.5-D2	SK32.52.5-D6	-
3.0	2.5	3.0	38.0	Solid	SK30303-D2	SK30303-D6	SK30303-D3
4.0	3.4	3.0	38.0	Solid	SK30404-D2	SK30404-D6	SK30404-D3
5.0	4.7	3.0	38.0	Solid	SK30505-D2	SK30505-D6	-
6.3	5.0	3.0	38.0	Brazed	SK30606-D2	SK30606-D6	SK30606-D3

Oval - Shape A, ZYA, SA



Dimensions - All in mm					Part Numbers		
d1	l1	d2	l2	Type	Cut 2	Cut 6	Cut 3
3.0	6.0	3.0	38.0	Solid	SK30306-E2	SK30306-E6	SK30306-E3
5.0	8.0	3.0	38.0	Solid	SK30508-E2	SK30508-E6	-
6.3	9.5	3.0	42.0	Brazed	SK30610-E2	SK30610-E6	SK30610-E3

Ball Nosed Tree - Shape F, RBF, SF



Dimensions - All in mm					Part Numbers		
d1	l1	d2	l2	Type	Cut 2	Cut 6	Cut 3
3.0	6.0	3.0	38.0	Solid	SK30306-F2	SK30306-F6	-
3.0	8.0	3.0	38.0	Solid	SK30308-F2	SK30308-F6	-
3.0	14.0	3.0	38.0	Solid	SK30312-F2	SK30312-F6	SK30312-F3
5.0	12.7	3.0	38.0	Solid	SK30512-F2	SK30512-F6	-
6.3	12.7	3.0	45.0	Brazed	SK30612-F2	SK30612-F6	SK30612-F3

Pointed Tree - Shape G, SPG, SG



Dimensions - All in mm					Part Numbers		
d1	l1	d2	l2	Type	Cut 2	Cut 6	Cut 3
3.0	6.0	3.0	38.0	Solid	SK30306-G2	SK30306-G6	-
3.0	10.0	3.0	38.0	Solid	SK30310-G2	SK30310-G6	-
3.0	14.0	3.0	38.0	Solid	SK30312-G2	SK30312-G6	SK30312-3G
5.0	12.7	3.0	38.0	Solid	SK30512-G2	SK30512-G6	-
6.3	12.7	3.0	45.0	Brazed	SK30612-G2	SK30612-G6	SK30612-G3

Flame - Shape H, SH



Dimensions - All in mm					Part Numbers		
d1	l1	d2	l2	Type	Cut 2	Cut 6	Cut 3
3.0	6.0	3.0	38.0	Solid	SK30306-H2	SK30306-H6	-
5.0	9.5	3.0	38.0	Solid	SK30510-H2	SK30510-H6	-
6.0	10.0	3.0	43.0	Brazed	SK30612-H2	SK30612-H6	-

60° Countersink - Shape J, KSJ, SJ



Dimensions - All in mm					Part Numbers		
d1	l1	d2	l2	Type	Cut 2	Cut 6	Cut 3
3.0	2.5	3.0	38.0	Solid	SK30303-J2	SK30303-J6	-

Miniature Range

90° Countersink - Shape K, KSK, SK



Dimensions - All in mm						Part Numbers		
d1	l1	d2	l2	Type		Cut 2	Cut 6	Cut 3
3.0	1.5	3.0	38.0	Solid		SK30303-K2	SK30303-K6	-

Ball Nosed Cone - Shape L, KEL, SL



Dimensions - All in mm						Part Numbers		
d1	l1	d2	l2	Type	Angle	Cut 2	Cut 6	Cut 3
3.0	10.0	3.0	38.0	Solid	10°	SK30310-L2	SK30310-L6	-
3.0	14.0	3.0	38.0	Solid	8°	SK30312-L2	SK30312-L6	SK30312-L3
5.0	12.7	3.0	38.0	Solid	14°	SK30512-L2	SK30512-L6	-
6.3	15.8	3.0	48.0	Brazed	22°	SK30612-L2	SK30612-L6	SK30612-L3

Cone - Shape M, SKM, SM



Dimensions - All in mm						Part Numbers		
d1	l1	d2	l2	Type	Angle	Cut 2	Cut 6	Cut 3
3.0	8.0	3.0	38.0	Solid	18°	SK30308-M2	SK30308-M6	-
3.0	11.0	3.0	38.0	Solid	14°	SK30311-M2	SK30311-M6	SK30311-M3
3.0	15.0	3.0	38.0	Solid	10°	SK30315-M2	SK30315-M6	-
6.3	12.7	3.0	49.0	Brazed	22°	SK30612-M2	SK30612-M6	SK30612-M3

Inverted Cone - Shape N, WKN, SN



Dimensions - All in mm						Part Numbers		
d1	l1	d2	l2	Type	Angle	Cut 2	Cut 6	Cut 3
3.0	4.0	3.0	38.0	Solid	10°	SK30304-N2	SK30304-N6	-
6.3	6.4	3.0	39.0	Brazed	12°	SK30606-N2	SK30606-N6	-
3.0	4.0	3.0	38.0	Solid	10°	SK30304-N2E*	SK30304-N6E*	-
6.3	6.4	3.0	39.0	Brazed	12°	SK30606-N2E*	SK30606-N6E*	-

* Inverted cone with endcut

Rim



Dimensions - All in mm						Part Numbers		
d1	l1	d2	l2	Type		Cut 2	Cut 6	Cut 3
10.0	1.6	3.0	34.0	Brazed		SK3101.6-A2	-	-

Micro Range

High tolerance geometry for precision applications

Cylinder without Endcut - Shape A

Dimensions - All in mm					Part Numbers
d1	l1	d2	l2	Type	Cut 2 MICRO
1.0	4.0	3.0	38.0		SK30104-A2 MICRO
1.5	4.0	3.0	38.0		SK31.504-A2 MICRO
2.0	4.0	3.0	38.0		SK30204-A2 MICRO

Ball Nosed Cylinder - Shape C

Dimensions - All in mm					Part Numbers
d1	l1	d2	l2	Type	Cut 2 MICRO
1.0	4.0	3.0	38.0		SK30104-C2 MICRO
1.5	4.0	3.0	38.0		SK31.504-C2 MICRO
2.0	4.0	3.0	38.0		SK30204-C2 MICRO

Ball - Shape D

Dimensions - All in mm					Part Numbers
d1	l1	d2	l2	Type	Cut 2 MICRO
1.0	0.9	3.0	38.0	Solid	SK30101-D2 MICRO
1.5	1.4	3.0	38.0	Solid	SK31.51.5-D2 MICRO
2.0	1.8	3.0	38.0	Solid	SK30202-D2 MICRO

Oval - Shape E

Dimensions - All in mm					Part Numbers
d1	l1	d2	l2	Type	Cut 2 MICRO
1.5	4.0	3.0	38.0	Solid	SK31.504-E2 MICRO

Ball Nosed Tree - Shape F

Dimensions - All in mm					Part Numbers
d1	l1	d2	l2	Type	Cut 2 MICRO
1.5	4.0	3.0	38.0	Solid	SK31.504-F2 MICRO

Pointed Tree - Shape G

Dimensions - All in mm					Part Numbers
d1	l1	d2	l2	Type	Cut 2 MICRO
1.5	4.0	3.0	38.0	Solid	SK31.504-G2 MICRO

Cone - Shape M

Dimensions - All in mm						Part Numbers
d1	l1	d2	l2	Type	Angle	Cut 2 MICRO
1.5	4.0	3.0	38.0	Solid	16°	SK31.504-M2 MICRO



Cylinder without Endcut - Shape A, ZYA, SA

3mm shank	Dimensions - All in mm					Part Numbers	
	d1	l1	d2	l2	Type	Cut 2	Cut 6
	3.0	14.0	3.0	50	Solid	SK30314-A2-50	SK30314-A6-50
	3.0	14.0	3.0	75	Solid	SK30314-A2-75	SK30314-A6-75
6mm shank	Dimensions - All in mm					Part Numbers	
	d1	l1	d2	l2	Type	Cut 2	Cut 6
	3.0	14.0	3.0	50	Solid	SK60618-A2-100	SK60618-A6-100
	6.0	18.0	6.0	150	Solid	SK60618-A2-150	SK60618-A6-150
6mm shank	Dimensions - All in mm					Part Numbers	
	d1	l1	d2	l2	Type	Cut 2	Cut 6
	8.0	19.0	6.0	172	Brazed	SK60820-A2-170	SK60820-A6-170
	9.6	19.0	6.0	172	Brazed	SK61020-A2-170	SK61020-A6-170
6mm shank	Dimensions - All in mm					Part Numbers	
	d1	l1	d2	l2	Type	Cut 2	Cut 6
	12.7	25.0	6.0	178	Brazed	SK61225-A2-175	SK61225-A6-175*

Cylinder with Endcut - Shape B, ZYAS, SB

3mm shank	Dimensions - All in mm					Part Numbers	
	d1	l1	d2	l2	Type	Cut 2	Cut 6
	3.0	14.0	3.0	50	Solid	SK30314-B2-50	SK30314-B6-50
	3.0	14.0	3.0	75	Solid	SK30314-B2-75	SK30314-B6-75
6mm shank	Dimensions - All in mm					Part Numbers	
	d1	l1	d2	l2	Type	Cut 2	Cut 6
	3.0	14.0	3.0	50	Solid	SK60618-B2-100	SK60618-B6-100
	6.0	18.0	6.0	150	Solid	SK60618-B2-150	SK60618-B6-150
6mm shank	Dimensions - All in mm					Part Numbers	
	d1	l1	d2	l2	Type	Cut 2	Cut 6
	8.0	19.0	6.0	172	Brazed	SK60820-B2-170	SK60820-B6-170
	9.6	19.0	6.0	172	Brazed	SK61020-B2-170	SK61020-B6-170
6mm shank	Dimensions - All in mm					Part Numbers	
	d1	l1	d2	l2	Type	Cut 2	Cut 6
	12.7	25.0	6.0	178	Brazed	SK61225-B2-175	SK61225-B6-175*

Ball Nosed Cylinder - Shape C, WRC, SC

3mm shank	Dimensions - All in mm					Part Numbers	
	d1	l1	d2	l2	Type	Cut 2	Cut 6
	3.0	14.0	3.0	50	Solid	SK30312-C2-50	SK30312-C6-50
	3.0	14.0	3.0	75	Solid	SK30312-C2-75	SK30312-C6-75
6mm shank	Dimensions - All in mm					Part Numbers	
	d1	l1	d2	l2	Type	Cut 2	Cut 6
	3.0	14.0	3.0	50	Solid	SK60618-C2-100	SK60618-C6-100
	6.0	18.0	6.0	150	Solid	SK60618-C2-150	SK60618-C6-150
6mm shank	Dimensions - All in mm					Part Numbers	
	d1	l1	d2	l2	Type	Cut 2	Cut 6
	8.0	19.0	6.0	172	Brazed	SK60820-C2-170	SK60820-C6-170
	9.6	19.0	6.0	172	Brazed	SK61020-C2-170	SK61020-C6-170
6mm shank	Dimensions - All in mm					Part Numbers	
	d1	l1	d2	l2	Type	Cut 2	Cut 6
	12.7	25.0	6.0	178	Brazed	SK61225-C2-175	SK61225-C6-175*



Ball - Shape D, KUD, SD

3mm shank	Dimensions - All in mm					Part Numbers	
	d1	l1	d2	l2	Type	Cut 2	Cut 6
	3.0	2.5	3.0	50	Solid	SK30303-D2-50	SK30303-D6-50
	3.0	2.5	3.0	75	Solid	SK30303-D2-75	SK30303-D6-75
6mm shank	Dimensions - All in mm					Part Numbers	
	d1	l1	d2	l2	Type	Cut 2	Cut 6
	8.0	6.0	6.0	182	Brazed	SK60808-D2-180	SK60808-D6-180
	9.6	8.0	6.0	184	Brazed	SK61010-D2-185	SK61010-D6-185
6mm shank	Dimensions - All in mm					Part Numbers	
	d1	l1	d2	l2	Type	Cut 2	Cut 6
	12.7	11.0	6.0	164	Brazed	SK61212-D2-162	SK61212-D6-162*

Oval - Shape E, TRE, SE

3mm shank	Dimensions - All in mm					Part Numbers	
	d1	l1	d2	l2	Type	Cut 2	Cut 6
	3.0	2.5	3.0	50	Solid	SK30306-E2-50	SK30306-E6-50
	3.0	2.5	3.0	75	Solid	SK30306-E2-75	SK30306-E6-75
6mm shank	Dimensions - All in mm					Part Numbers	
	d1	l1	d2	l2	Type	Cut 2	Cut 6
	9.6	16.0	6.0	168	Brazed	SK61015-E2-165	SK61015-E6-165
	12.7	22.0	6.0	175	Brazed	SK61220-E2-170	SK61220-E6-170*

Ball Nosed Tree - Shape F, RBF, SF

3mm shank	Dimensions - All in mm					Part Numbers	
	d1	l1	d2	l2	Type	Cut 2	Cut 6
	3.0	14.0	3.0	50	Solid	SK30312-F2-50	SK30314-F6-50
	3.0	14.0	3.0	75	Solid	SK30312-F2-75	SK30314-F6-75
6mm shank	Dimensions - All in mm					Part Numbers	
	d1	l1	d2	l2	Type	Cut 2	Cut 6
	3.0	18.0	6.0	150	Solid	SK60618-F2-150	SK60618-F6-150
	9.6	19.0	6.0	172	Brazed	SK61020-F2-170	SK61020-F6-170
6mm shank	Dimensions - All in mm					Part Numbers	
	d1	l1	d2	l2	Type	Cut 2	Cut 6
	12.7	25.0	6.0	178	Brazed	SK61225-F2-175	SK61225-F6-175*

Long Shank Range



Pointed Tree - Shape G, SPG, SG

3mm shank	Dimensions - All in mm					Part Numbers	
	d1	l1	d2	l2	Type	Cut 2	Cut 6
	3.0	14.0	3.0	50	Solid	SK30312-G2-50	SK30312-G6-50
	3.0	14.0	3.0	75	Solid	SK30312-G2-75	SK30312-G6-75

6mm shank	Dimensions - All in mm					Part Numbers	
	d1	l1	d2	l2	Type	Cut 2	Cut 6
	9.6	19.0	6.0	172	Brazed	SK61020-G2-170	SK61020-G6-170
	12.7	25.0	6.0	178	Brazed	SK61225-G2-175	SK61225-G6-175*

Flame - Shape H, SH

3mm shank	Dimensions - All in mm					Part Numbers	
	d1	l1	d2	l2	Type	Cut 2	Cut 6
	3.0	14.0	3.0	50	Solid	SK30306-H2-50	SK30306-H6-50
	3.0	14.0	3.0	75	Solid	SK30306-H2-75	SK30306-H6-75

6mm shank	Dimensions - All in mm					Part Numbers	
	d1	l1	d2	l2	Type	Cut 2	Cut 6
	8.0	19.0	6.0	172	Brazed	SK60820-H2-170	SK60820-H6-170
	12.7	32.0	6.0	178	Brazed	SK61232-H2-182	SK61232-H6-182*

Ball Nosed Cone - Shape L, KEL, SL

3mm shank	Dimensions - All in mm						Part Numbers	
	d1	l1	d2	l2	Type	Angle	Cut 2	Cut 6
	3.0	14.0	3.0	50	Solid	8°	SK30312-L2-50	SK30312-L6-50
	3.0	14.0	3.0	75	Solid	8°	SK30312-L2-75	SK30312-L6-75

6mm shank	Dimensions - All in mm						Part Numbers	
	d1	l1	d2	l2	Type	Angle	Cut 2	Cut 6
	9.6	30.0	6.0	183	Brazed	14°	SK61026-L2-176	SK61026-L6-176
	12.7	30.2	6.0	185	Brazed	14°	SK61228-L2-182	SK61228-L6-182*

Coated Range

TiAlN coated for extended tool life



Cylinder without Endcut - Shape A, ZYA, SA

3mm shank	Dimensions - All in mm					Part Numbers	
	d1	l1	d2	l2	Type	Cut 6	Cut 3
	3.0	14.0	3.0	38.0	Solid	SK30314-A6 TIALN	-

6mm shank	Dimensions - All in mm					Part Numbers	
	d1	l1	d2	l2	Type	Cut 6	Cut 3
	6.0	18.0	6.0	50.0	Solid	SK60618-A6 TIALN	-
	8.0	19.0	6.0	64.0	Brazed	SK60820-A6 TIALN	-
	9.6	19.0	6.0	64.0	Brazed	SK61020-A6 TIALN	SK61020-A3 TIALN
	12.7	25.0	6.0	70.0	Brazed	SK61225-A6 TIALN	SK61225-A3 TIALN

Cylinder with Endcut - Shape B, ZYAS, SB

3mm shank	Dimensions - All in mm					Part Numbers	
	d1	l1	d2	l2	Type	Cut 6	Cut 3
	3.0	14.0	3.0	38.0	Solid	SK30314-A6 TIALN	-

6mm shank	Dimensions - All in mm					Part Numbers	
	d1	l1	d2	l2	Type	Cut 6	Cut 3
	6.0	18.0	6.0	50.0	Solid	SK60618-A6 TIALN	-
	8.0	19.0	6.0	64.0	Brazed	SK60820-A6 TIALN	-
	9.6	19.0	6.0	64.0	Brazed	SK61020-A6 TIALN	SK61020-B3 TIALN
	12.7	25.0	6.0	70.0	Brazed	SK61225-A6 TIALN	SK61225-B3 TIALN

Ball Nosed Cylinder - Shape C, WRC, SC

3mm shank	Dimensions - All in mm					Part Numbers	
	d1	l1	d2	l2	Type	Cut 2	Cut 6
	3.0	14.0	3.0	38.0	Solid	SK30312-A6 TIALN	-

6mm shank	Dimensions - All in mm					Part Numbers	
	d1	l1	d2	l2	Type	Cut 2	Cut 6
	6.0	18.0	6.0	50.0	Solid	SK60618-A6 TIALN	-
	8.0	19.0	6.0	64.0	Brazed	SK60820-A6 TIALN	-
	9.6	19.0	6.0	64.0	Brazed	SK61020-A6 TIALN	SK61020-A3 TIALN
	12.7	25.0	6.0	70.0	Brazed	SK61225-A6 TIALN	SK61225-A3 TIALN



Coated Range



Ball - Shape D, KUD, SD

3mm shank	Dimensions - All in mm					Part Numbers	
	d1	l1	d2	l2	Type	Cut 6	Cut 3
	3.0	2.5	3.0	38.0	Solid	SK30303-D6 TIALN	-

6mm shank	Dimensions - All in mm					Part Numbers	
	d1	l1	d2	l2	Type	Cut 6	Cut 3
	6.0	4.7	6.0	50.0	Solid	SK60606-D6 TIALN	-
	8.0	6.0	6.0	52.0	Brazed	SK60808-D6 TIALN	-
	9.6	8.0	6.0	54.0	Brazed	SK61010-D6 TIALN	D61010-3 TIALN
	12.7	11.0	6.0	56.0	Brazed	SK61212-D6 TIALN	D61212-3 TIALN

Ball Nosed Tree - Shape F, RBF, SF

3mm shank	Dimensions - All in mm					Part Numbers	
	d1	l1	d2	l2	Type	Cut 2	Cut 6
	3.0	14.0	3.0	38.0	Solid	SK30312-D6 TIALN	-

6mm shank	Dimensions - All in mm					Part Numbers	
	d1	l1	d2	l2	Type	Cut 2	Cut 6
	6.0	18.0	6.0	50.0	Solid	SK60618-D6 TIALN	-
	9.6	19.0	6.0	65.0	Brazed	SK61020-D6 TIALN	SK61020-F3 TIALN
	12.7	25	6.0	70.0	Brazed	SK61225-D6 TIALN	SK61225-F3 TIALN

Pointed Tree - Shape G, SPG, SG

3mm shank	Dimensions - All in mm					Part Numbers	
	d1	l1	d2	l2	Type	Cut 2	Cut 6
	3.0	14.0	3.0	38.0	Solid	SK30312-G6 TIALN	-

6mm shank	Dimensions - All in mm					Part Numbers	
	d1	l1	d2	l2	Type	Cut 2	Cut 6
	6.0	18.0	6.0	50.0	Solid	SK60618-G6 TIALN	-
	9.6	19.0	6.0	64.0	Brazed	SK61020-G6 TIALN	-
	12.7	25.0	6.0	70.0	Brazed	SK61225-G6 TIALN	-

Coated Range



Flame - Shape H, SH

6mm shank	Dimensions - All in mm					Part Numbers	
	d1	l1	d2	l2	Type	Cut 6	Cut 3
	8.0	19.0	6.0	64.0	Brazed	SK60820-H6 TIALN	-
	12.7	32.0	6.0	77.0	Brazed	SK61232-H6 TIALN	-

Ball Nosed Cone - Shape L, KEL, SL

3mm shank	Dimensions - All in mm					Part Numbers	
	d1	l1	d2	l2	Type	Cut 6	Cut 3
	3.0	14.0	3.0	38.0	Solid	SK30312-L6 TIALN	-

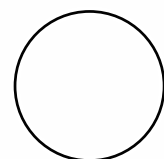
6mm shank	Dimensions - All in mm					Part Numbers	
	d1	l1	d2	l2	Type	Cut 6	Cut 3
	12.7	32.0	6.0	77.0	Brazed	SK61228-L6 TIALN	SK61228-L3 TIALN

Diamond Cut Router Range

for fibre glass and composite materials (GFK, CFK)

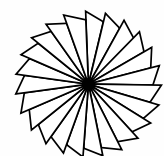


Without Endcut



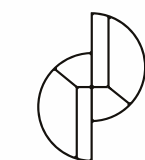
Dimensions - All in mm					Part Numbers
d1	l1	d2	l2	Type	Cut 8
3.0	13.0	3.0	45.0	Solid	SK30313-P8
4.0	16.0	4.0	50.0	Solid	SK40416-P8
6.0	19.0	6.0	63.0	Solid	SK60619-P8
8.0	25.0	8.0	63.0	Solid	SK80825-P8
10.0	25.0	10.0	63.0	Solid	SK101025-P8
12.0	30.0	12.0	75.0	Solid	SK121230-P8

With Endcut



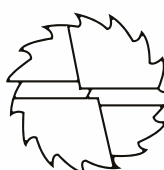
Dimensions - All in mm					Part Numbers
d1	l1	d2	l2	Type	Cut 8
3.0	13.0	3.0	45.0	Solid	SK30313-P8E
4.0	16.0	4.0	50.0	Solid	SK40416-P8E
6.0	19.0	6.0	63.0	Solid	SK60619-P8E
8.0	25.0	8.0	63.0	Solid	SK80825-P8E
10.0	25.0	10.0	63.0	Solid	SK101025-P8E
12.0	30.0	12.0	75.0	Solid	SK121230-P8E

Two Flute Endmill Endcut



Dimensions - All in mm					Part Numbers
d1	l1	d2	l2	Type	Cut 8
3.0	13.0	3.0	45.0	Solid	SK30313-P8ME
4.0	16.0	4.0	50.0	Solid	SK40416-P8ME
6.0	19.0	6.0	63.0	Solid	SK60619-P8ME
8.0	25.0	8.0	63.0	Solid	SK80825-P8ME
10.0	25.0	10.0	63.0	Solid	SK101025-P8ME
12.0	30.0	12.0	75.0	Solid	SK121230-P8ME

135° Drill Point



Dimensions - All in mm					Part Numbers
d1	l1	d2	l2	Type	Cut 8
3.0	13.0	3.0	45.0	Solid	SK30313-P8DP
4.0	16.0	4.0	50.0	Solid	SK40416-P8DP
6.0	19.0	6.0	63.0	Solid	SK60619-P8DP
8.0	25.0	8.0	63.0	Solid	SK80825-P8DP
10.0	25.0	10.0	63.0	Solid	SK101025-P8DP
12.0	30.0	12.0	75.0	Solid	SK121230-P8DP

Power Cut Range

for heavy duty applications
(Foundries / Shipyards)



Cylinder without Endcut - Shape A, ZYA, SA

6mm shank	Dimensions - All in mm					Part Numbers
	d1	l1	d2	l2	Type	Cut 5
	9.6	19.0	6.0	64.0	Brazed	SK61020-A5
	12.7	25.0	6.0	70.0	Brazed	SK61225-A5
	16.0	25.0	6.0	70.0	Brazed	SK61525-A5
8mm shank	Dimensions - All in mm					Part Numbers
	d1	l1	d2	l2	Type	Cut 5
	12.7	25.0	8.0	70.0	Brazed	SK81225-A5

Cylinder with Endcut - Shape B, ZYAS, SB

6mm shank	Dimensions - All in mm					Part Numbers
	d1	l1	d2	l2	Type	Cut 5
	9.6	19.0	6.0	64.0	Brazed	SK61020-B5
	12.7	25.0	6.0	70.0	Brazed	SK61225-B5
	16.0	25.0	6.0	70.0	Brazed	SK61525-B5
8mm shank	Dimensions - All in mm					Part Numbers
	d1	l1	d2	l2	Type	Cut 5
	12.7	25.0	8.0	70.0	Brazed	SK81225-B5

Ball Nosed Cylinder - Shape C, WRC, SC

6mm shank	Dimensions - All in mm					Part Numbers
	d1	l1	d2	l2	Type	Cut 5
	8.0	19.0	6.0	64.0	Brazed	SK60820-C5
	9.6	19.0	6.0	64.0	Brazed	SK61020-C5
	12.7	25.0	6.0	70.0	Brazed	SK61225-C5
	16.0	25.0	6.0	70.0	Brazed	SK61525-C5
8mm shank	Dimensions - All in mm					Part Numbers
	d1	l1	d2	l2	Type	Cut 5
	12.7	25.0	8.0	70.0	Brazed	SK81225-C5

Power Cut Range



Ball - Shape D, KUD, SD

6mm shank	Dimensions - All in mm					Part Numbers
	d1	l1	d2	l2	Type	Cut 5
	9.6	8.0	6.0	54.0	Brazed	SK61010-D5
	12.7	11.0	6.0	56.0	Brazed	SK61212-D5

Oval - Shape E, TRE, SE

6mm shank	Dimensions - All in mm					Part Numbers
	d1	l1	d2	l2	Type	Cut 5
	9.6	8.0	6.0	54.0	Brazed	SK61010-E5
	12.7	11.0	6.0	56.0	Brazed	SK61220-E5

Ball Nosed Tree - Shape F, RBF, SF

6mm shank	Dimensions - All in mm					Part Numbers
	d1	l1	d2	l2	Type	Cut 5
	9.6	19.0	6.0	64.0	Brazed	SK61020-F5
	12.7	25	6.0	70.0	Brazed	SK61225-F5
	16.0	25	6.0	70.0	Brazed	SK61525-F5

8mm shank	Dimensions - All in mm					Part Numbers
	d1	l1	d2	l2	Type	Cut 5
	12.7	25	8.0	70.0	Brazed	SK81225-F5
	16.0	25	8.0	70.0	Brazed	SK81525-F5

Power Cut Range



Pointed Tree - Shape G, SPG, SG

6mm shank	Dimensions - All in mm					Part Numbers
	d1	l1	d2	l2	Type	Cut 5
	9.6	19.0	6.0	64.0	Brazed	SK61020-G5
	12.7	25.0	6.0	70.0	Brazed	SK61225-G5

8mm shank	Dimensions - All in mm					Part Numbers
	d1	l1	d2	l2	Type	Cut 5
	12.7	25.0	8.0	70.0	Brazed	SK81225-G5

Flame - Shape H, SH

6mm shank	Dimensions - All in mm					Part Numbers
	d1	l1	d2	l2	Type	Cut 5
	12.7	32.0	6.0	77.0	Brazed	SK61232-H5

Ball Nosed Cone - Shape L, KEL, SL

6mm shank	Dimensions - All in mm						Part Numbers
	d1	l1	d2	l2	Type	Angle	Cut 5
	8.0	25.0	6.0	70.0	Brazed	14°	SK60822-L5
	9.6	30.0	6.0	76.0	Brazed	14°	SK61026-L5
	12.7	32.0	6.0	77.0	Brazed	14°	SK61228-L5
	16.0	33.0	6.0	78.0	Brazed	14°	SK61533-L5

8mm shank	Dimensions - All in mm						Part Numbers
	d1	l1	d2	l2	Type	Angle	Cut 5
	12.7	22.0	6.0	7.1	Brazed	14°	SK81228-L5

Cone - Shape M, SKM, SM

6mm shank	Dimensions - All in mm						Part Numbers
	d1	l1	d2	l2	Type	Angle	Cut 5
	12.7	22.0	6.0	7.1	Brazed	28°	SK61222-M5



Burr Sets

Part No. BS2

Burr Set 8pcs (6mm Shank/Cut 6)



- SK 61225- A6
- SK 61020- C6
- SK 61225- C6
- SK 61212- D6
- SK 61015- E6
- SK 61020- F6
- SK 61225- F6
- SK 61020- G6

Part Number: BS6

Burr Set 5pc (6mm Shank/Cut 6)



- SK 61020-B6
- SK 61225-C6
- SK 61225-F6
- SK 61020-G6
- SK 61228-L6

Part Number: BSCB6

Coated Burr Set 5pc (6mm Shank/Cut 6)



- SK 61020-B6 TIALN
- SK 61225-C6 TIALN
- SK 61225-F6 TIALN
- SK 61020-G6 TIALN
- SK 61228-L6 TIALN

Part Number: BSPC5

Power Cut Burr Set 5pc (6mm Shank/Cut 5)



- SK 61225-B5
- SK 61225-C5
- SK 61225-F5
- SK 61225-G5
- SK 61228-L5

Part Number: BS1A

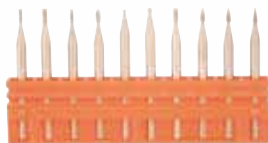
Burr Set 10pc (3mm Shank/Cut 6)



- SK 30314-A6
- SK 30312-C6
- SK 30303-D6
- SK 30306-E6
- SK 30312-F6
- SK 30312-G6
- SK 30306-H6
- SK 30312-L6
- SK 30311-M6
- SK 30304-N6

Part Number: BSMICRO

Micro Burr Set 10pc (3mm Shank/Cut 2 MICRO)



- SK 30104 -A2 MICRO
- SK 31.504 -A2 MICRO
- SK 30104 -C2 MICRO
- SK 31.504 -C2 MICRO
- SK 30101 -D2 MICRO
- SK 31.51.5 -D2 MICRO
- SK 31.504 -E2 MICRO
- SK 31.504 -F2 MICRO
- SK 31.504 -G2 MICRO
- SK 31.504 -M2 MICRO



Part Number: BS40

40pc Burr Display

- 2 pieces of each part included
- Secure lockable design
- Dimensions: (w)165mm x (h)310mm x (l)245mm

- | | |
|-------------|-------------|
| SK 60618-B6 | SK 61020-F6 |
| SK 60820-B6 | SK 61225-F6 |
| SK 61020-B6 | SK 60618-G6 |
| SK 61225-B6 | SK 60820-G6 |
| SK 60618-C6 | SK 61020-G6 |
| SK 60820-C6 | SK 61225-G6 |
| SK 61020-C6 | SK 60618-L6 |
| SK 61225-C6 | SK 60822-L6 |
| SK 60618-F6 | SK 61026-L6 |
| SK 60820-F6 | SK 61228-L6 |



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